

SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1	A		05/06/96	ES06022-3 WAS -6 DIM 3.38 WAS 4.42, 2.80 WAS 3.42	REB	REB	REB
1,4	B		07/01/98	0.65 WAS 0.375, 1.0 WAS 1.00, 2.54 WAS 2.535, Ø2.75 WAS Ø2.754	REB	REB	REB
1-4	C		12/22/00	ADDED 10.50 DIM TO -20 PART	MR	LS	MR
1-4	D		01/18/02	ES72100-1 LDUVER WAS ES72170-1	GP	LS	GP
1	E		06/30/03	DELETED "REPRESENTATION ONLY" NOTE, ADDED "OPPOSITE SIDE" TO NOTES 1 & 2 CALLOUTS.	REB	LS	REB
1-8	F		01/05/09	03/29/08: SHT1: ADDED VIEW A-A. SH2: DIMS 0.25 & 0.50 WERE ON SIDE VIEWS, ADDED HIDDEN LINE WITH R38.1 TO SIDE VIEW. 09/07/06: 2" GREF) WAS 2", 5.00 GREF) WAS 5.000, 0.50 WAS 0.500, R0.17 WAS R0.170, R0.12 WAS R0.125. 03/24/08: ADDED -22 FIGURE, SH5. 06/12/08: ADDED VENDOR P/N'S. ADDED -10/-11/-12/-20/-22 COLUMNS TO BOM. 01/05/09: ADDED -3 ASSY. -10/-11: 4.71 WAS FROM OTHER SIDE OF CL AT 3.25.	REB	LS	REB
1,4,6-8 1,2	G		09/25/09	06/01/09: ADDED VENDOR MOLD P/N'S. 07/21/09: -3; 0.300 WAS 0.375, Ø0.199±0.003 WAS Ø0.201. CRCT'N; -2 TITLE WAS LABELED AS "OPPOSITE".	REB	LS	REB
1,4,6-8	H		10/15/18	SPECIFIED MATERIAL AS KYDEX T, ALTERNATE: KYDEX 100 ON ALL PARTS. INCREASED THICKNESS TO 0.125 ON -13, -14. SHT 2: ADDED -3 BONDING INSTRUCTIONS	CJR	LS	ZA
7	J		04/29/19	ADDED NOTE TO USE ADDITIONAL KYDEX AS REQUIRED TO ACHIEVE THICKNESS	ZA	ZA	ZA

									55 in	55 in	ES06100-2-2	VELCRO
									55 in	55 in	ES06100-2-1	VELCRO
								1	6.5 in	6.5 in	ES00140-4	EXTRUSION
											ES72184-1	LOUVER ASSEMBLY
									1	1	ES72100-1	LOUVER ASSEMBLY
									9.5 in	9.5 in	ES06022-3	TAPE
		1									206AC-4300-32V	VENDOR MOLDED PLATE (M/F 206AC-4300-32VMOLD)
			1								206AC-4300-31V	VENDOR MOLDED SHROUD
				1							206AC-4300-30V	VENDOR MOLDED ADAPTER (M/F 206AC-4300-30VMOLD)
					1						206AC-4300-22	BASIC MOLDED ADAPTER
1											206AC-4300-22V	VENDOR MOLDED ADAPTER (M/F 206AC-4300-22VMOLD)
						1	1				206AC-4300-20	BASIC MOLDED SHROUD
	1										206AC-4300-20V	VENDOR MOLDED SHROUD (M/F 206AC-4300-20VMOLD)
								1			206AC-4300-15	PLATE
								1			206AC-4300-14	SHROUD
								1			206AC-4300-13	ADAPTER
									1	1	206AC-4300-12	ADAPTER
									1		206AC-4300-11	SHROUD
										1	206AC-4300-10	SHROUD
-22	-20	-15	-14	-13	-12	-11	-10	-3	-2	-1	PART NUMBER DESCRIPTION	
ADPTR	SHRD	PLATE	SHRD	ADPTR	ADPTR	SHRD	SHRD	ASSY	ASSY	ASSY		
QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.		

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Paravion® Inc.

✓Technology

DIMENSIONS IN INCHES

TOLERANCES EXCEPT WHERE NOTED:

.X = ± .1

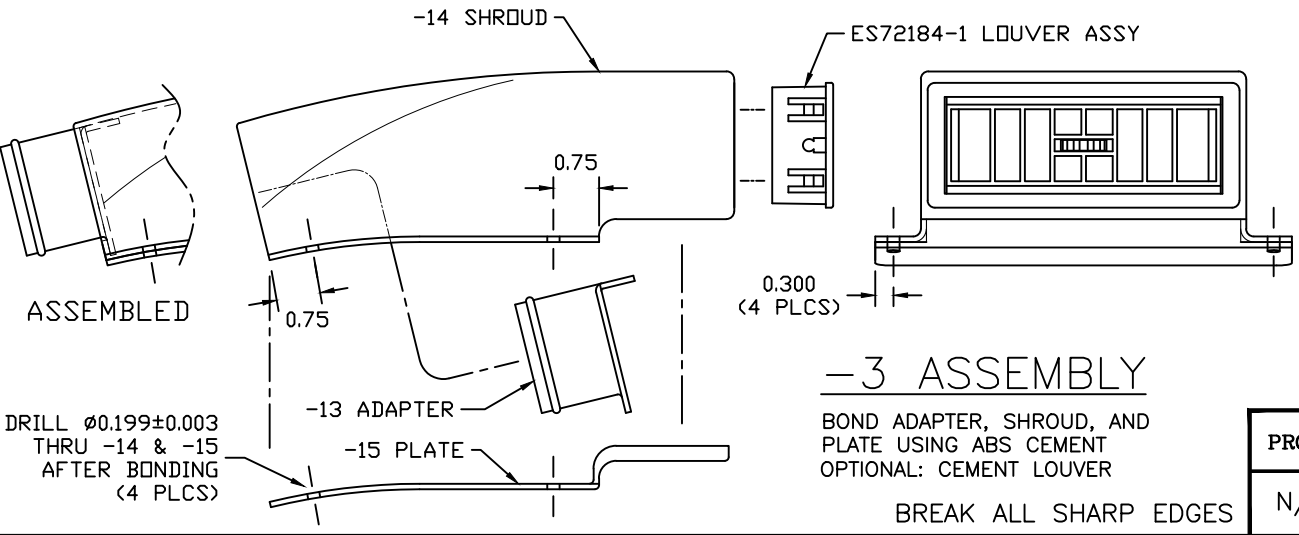
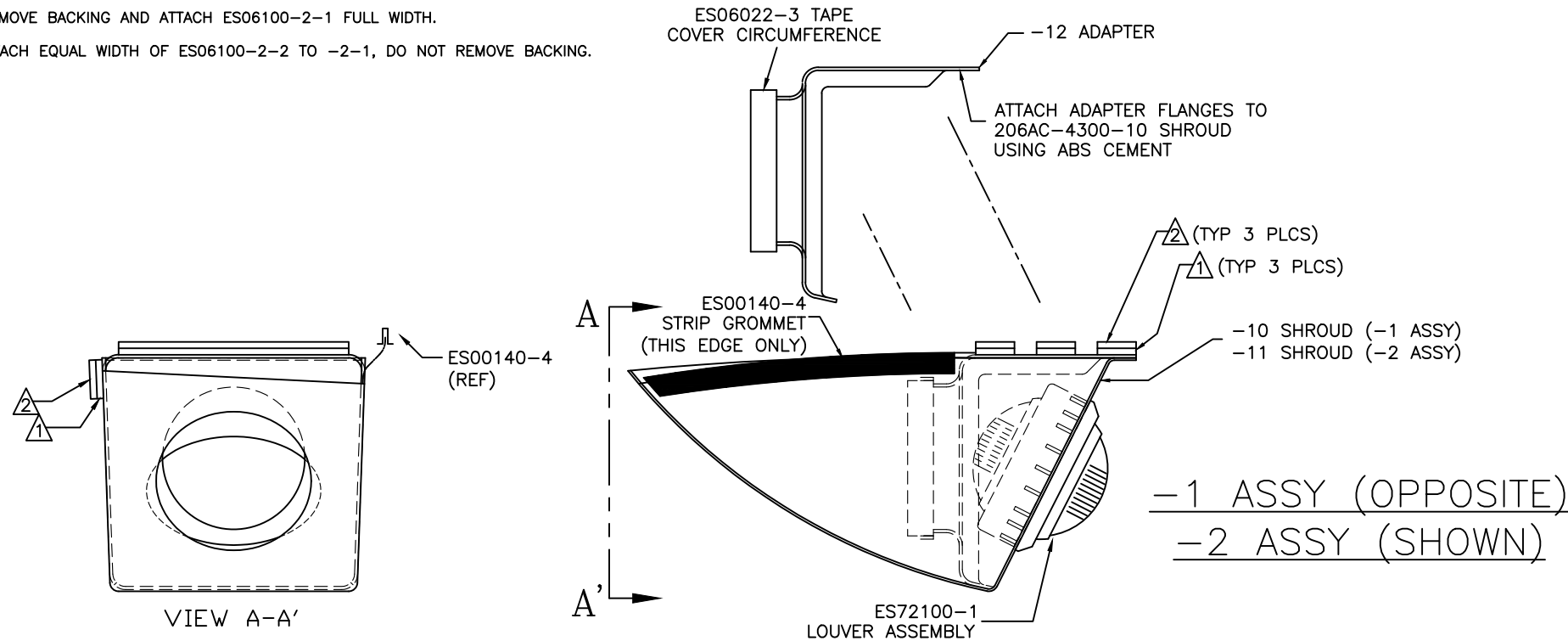
.XX = ± .05

.XXX = ± .010

ANGLES = ± 1°

TITLE PLENUM ASSEMBLY			DRAWING NO. 206AC-4300	
DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV
RHSM	REB	LS	04/20/95	J
DO NOT SCALE DRAWING				SHEET 1 OF 8
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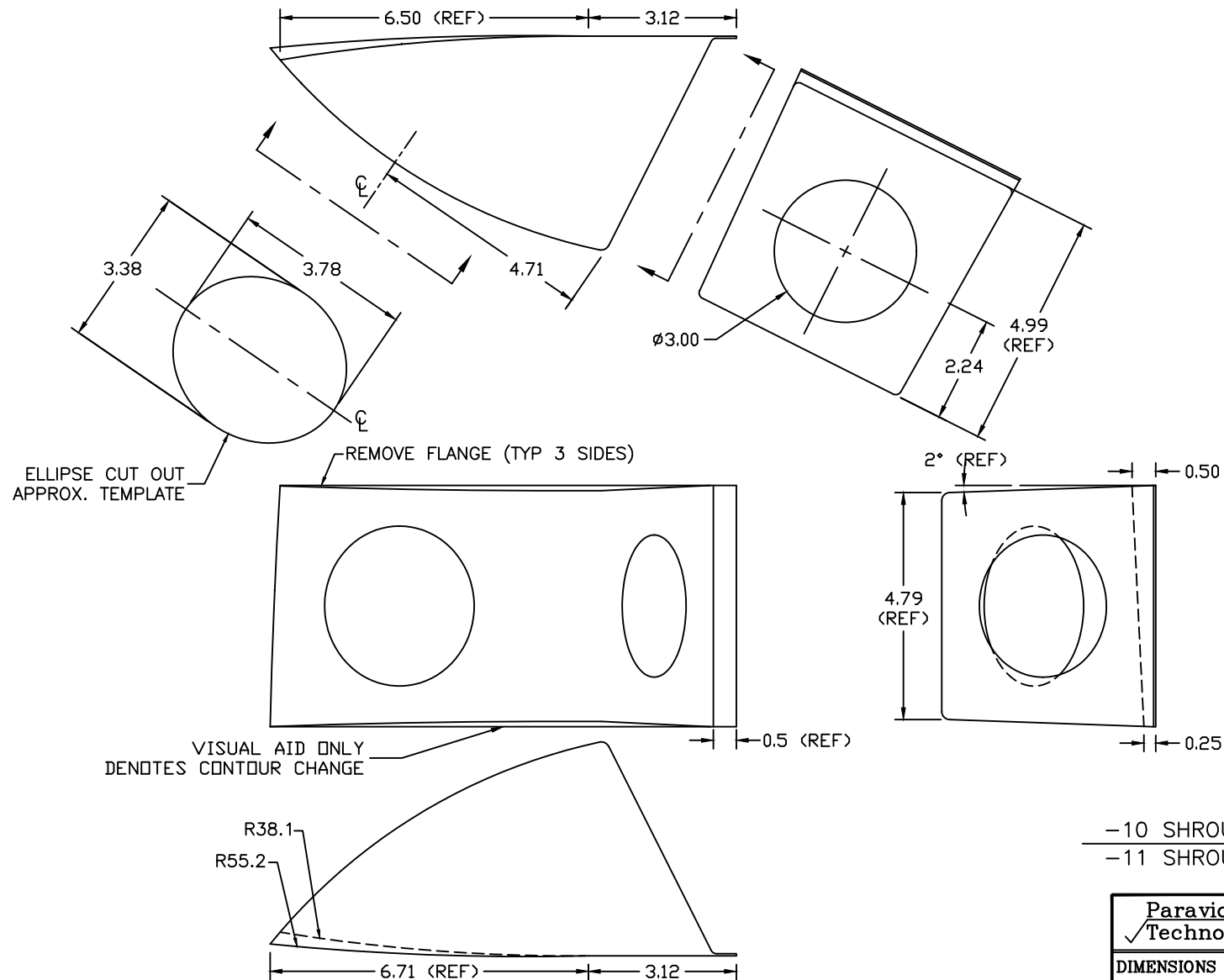
- NOTE
- △ REMOVE BACKING AND ATTACH ES06100-2-1 FULL WIDTH.
 - △ ATTACH EQUAL WIDTH OF ES06100-2-2 TO -2-1, DO NOT REMOVE BACKING.



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ANGLES = ± 1°				2 OF 8	

MAKE FROM 206AC-4300-20 BASIC MOLDED SHROUD



-10 SHROUD (SHOWN)
-11 SHROUD (OPPOSITE)

BREAK ALL SHARP EDGES

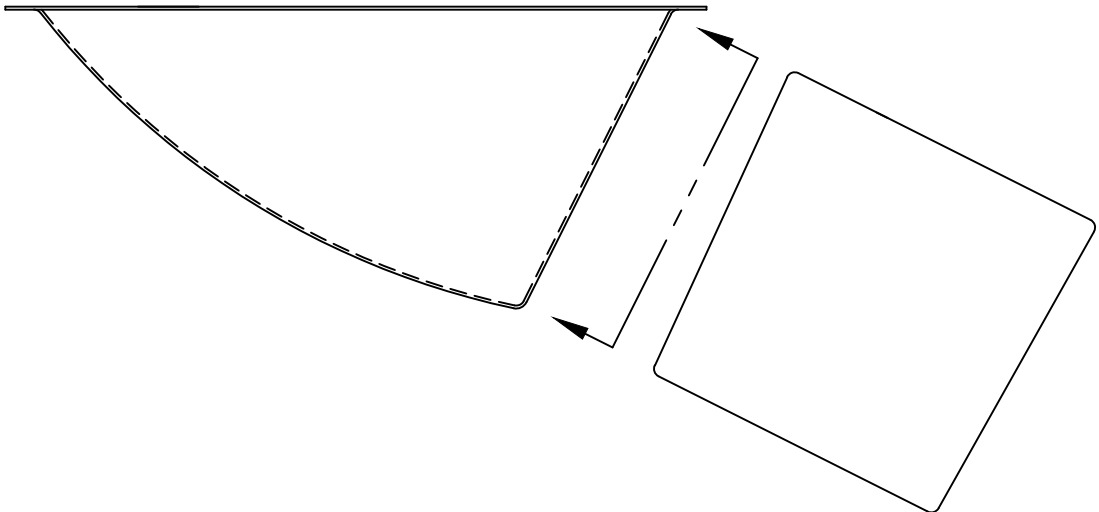
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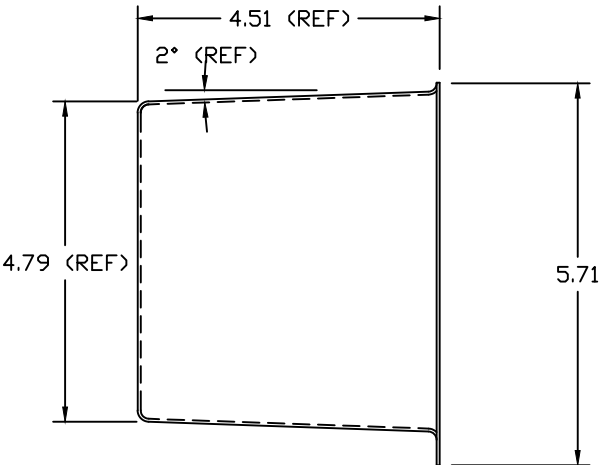
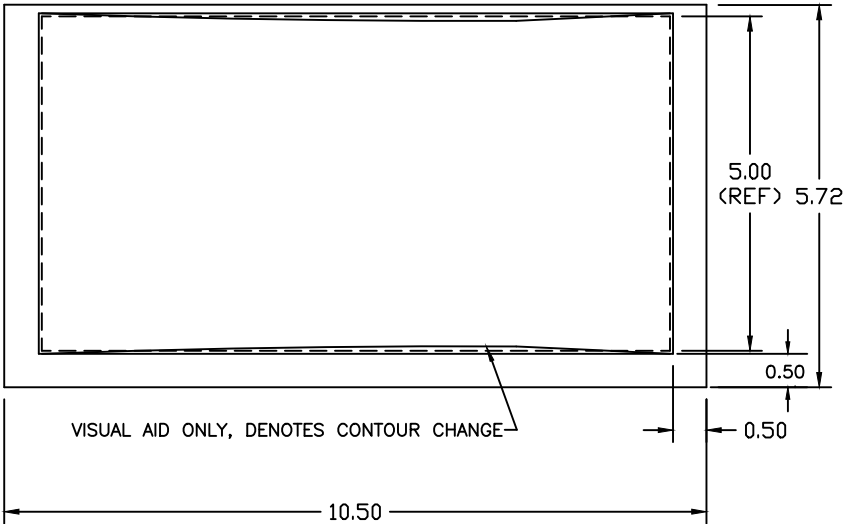
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ANGLES = ± 1°		© 2019 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				

RELEASE DATE 2023.04.11 - REF ECR 506

MATERIAL: 0.50 BASIC INDEX 1, ALTERNATE: 0.00 X
REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
ALL INTERIOR RADII ARE TO BE R0.17, AND ALL EXTERIOR
RADII ARE TO BE R0.12 UNLESS OTHERWISE NOTED.



-20 BASIC MOLDED SHROUD
(MAKE FROM VENDOR P/N 206AC-4300-20V)
(VENDOR MOLD P/N 206AC-4300-20VMOLD)



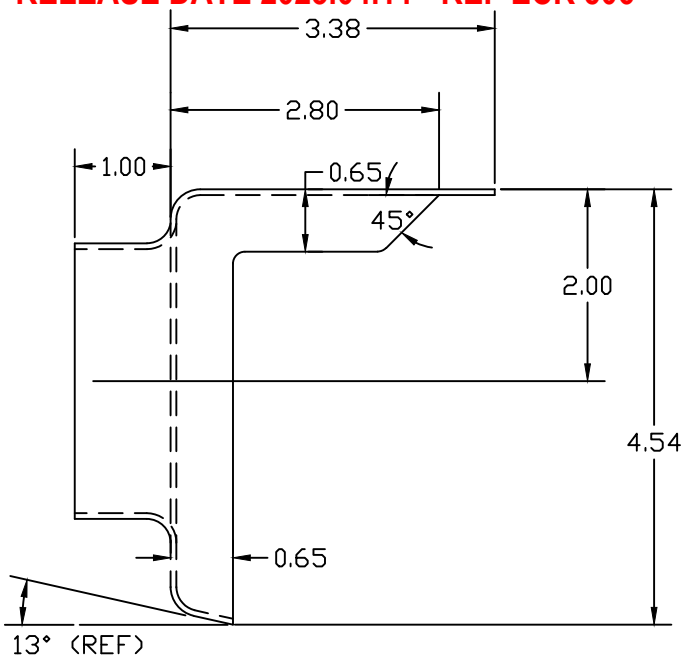
BREAK ALL SHARP EDGES

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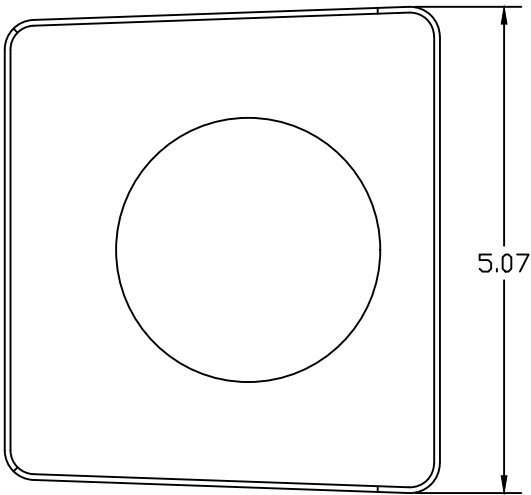
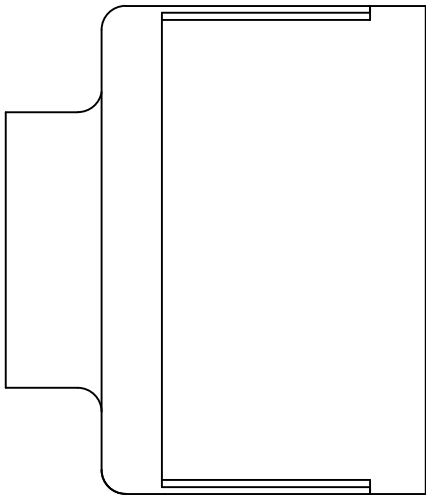
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<div>✓</div> <div>Paravion® Technology Inc.</div>	TITLE PLENUM ASSEMBLY		DRAWING NO. 206AC-4300			
	DIMENSIONS IN INCHES					
TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°	DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 04/20/95	REV J	ECO
	DO NOT SCALE DRAWING				SHEET	
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-12 ADAPTER
(MADE FROM 206AC-4300-22 BASIC MOLDED ADAPTER)



BREAK ALL SHARP EDGES

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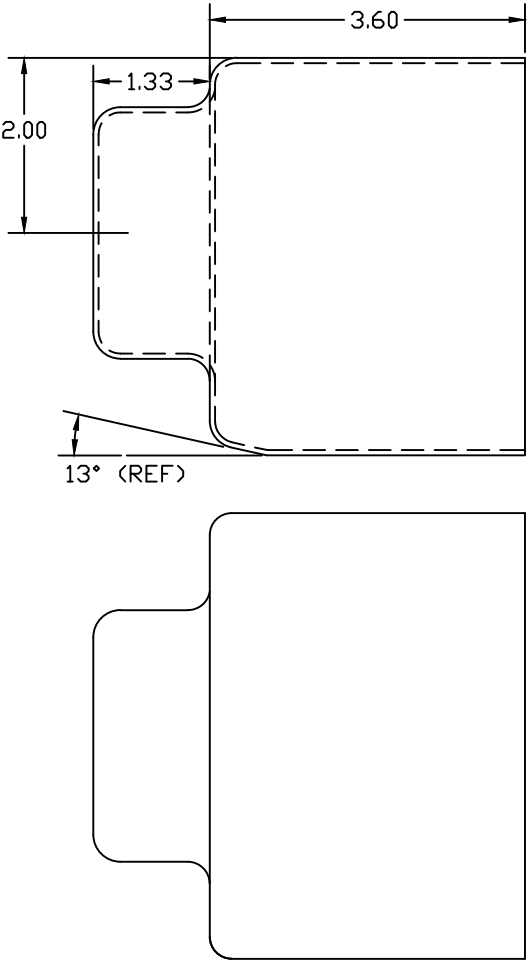
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		DO NOT SCALE DRAWING				SHEET	
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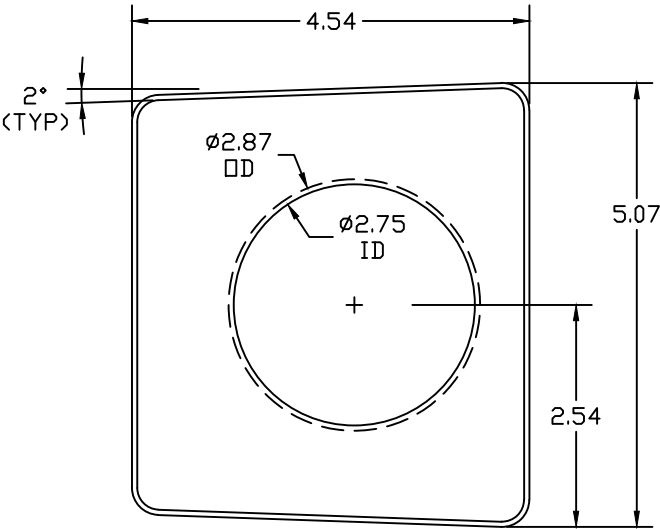
.X = ± .1
.XX = ± .05
.XXX = ± .010
ANGLES = ± 1°

RELEASE DATE 2023 04 11 - REF ECR 506

MATERIAL: 0.090 BLACK KYDEX T, ALTERNATE: KYDEX 100
REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
ALL RADII ARE TO BE R0.25 UNLESS OTHERWISE NOTED.



-22 BASIC MOLDED ADAPTER
(MAKE FROM VENDOR P/N 206AC-4300-22V)
(VENDOR MOLD P/N 206AC-4300-22VMOLD)



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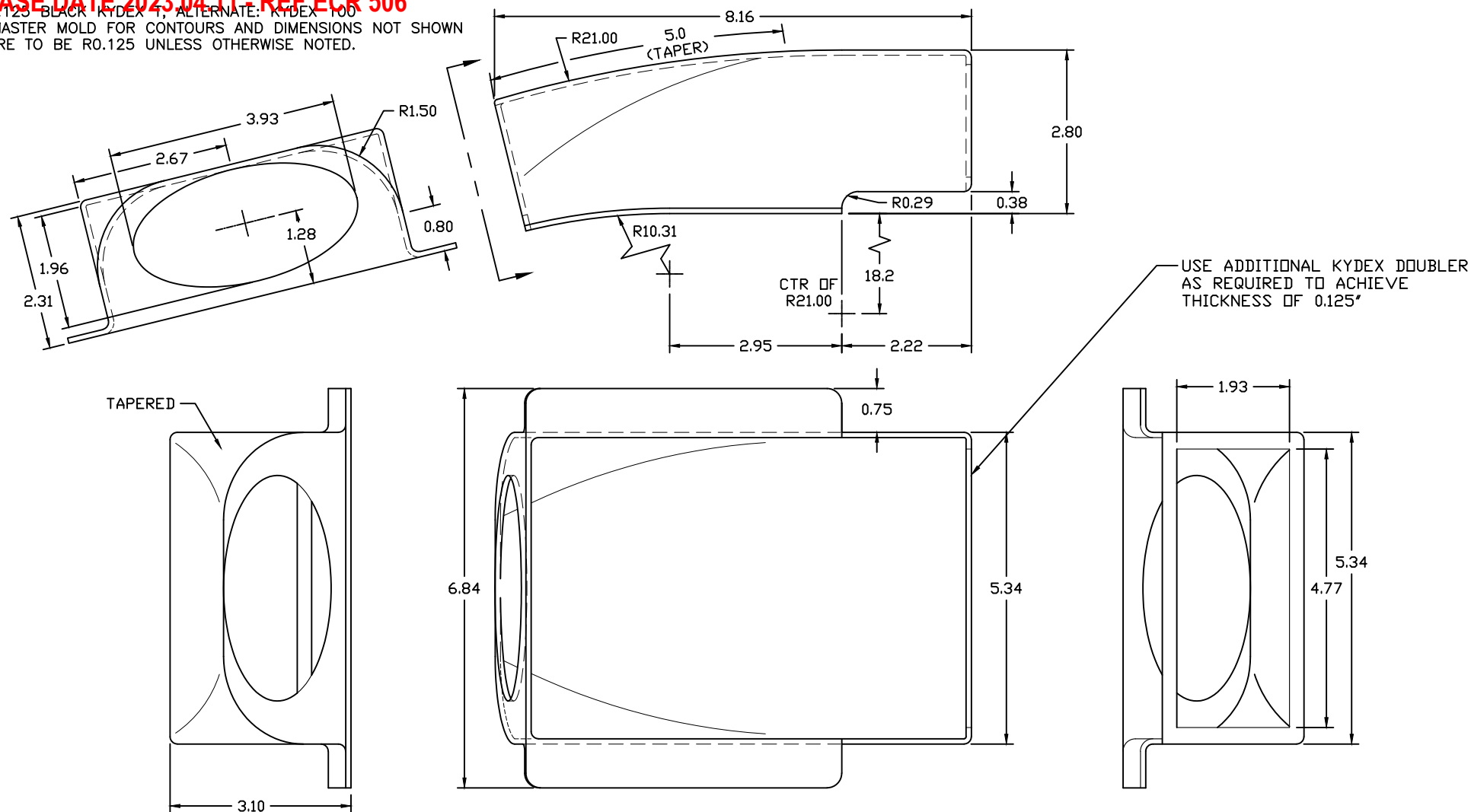
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Paravion® ✓Technology Inc.		TITLE PLENUM ASSEMBLY			DRAWING NO. 206AC-4300			
DIMENSIONS IN INCHES		DRAWN BY		APRVD. BY	CHK'D BY	DATE	REV	ECO
TOLERANCES EXCEPT WHERE NOTED:		BNS	REB	LS	03/24/08		J	
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.XX = ± .05								
.XXX = ± .010								
ANGLES = ± 1°		DO NOT SCALE DRAWING					SHEET	
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RELEASE DATE 2023 04 11 - REF ECR 506

MATERIAL: 0.125" BLACK KYDEX T, ALTERNATE: KYDEX 100
REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
ALL RADII ARE TO BE R0.125 UNLESS OTHERWISE NOTED.



BREAK ALL SHARP EDGES

-14 SHROUD:

MAKE FROM VENDOR P/N:
206AC-4300-31V MOLDED SHROUD
(VENDOR MOLD P/N 206AC-4300-31VMOLD)

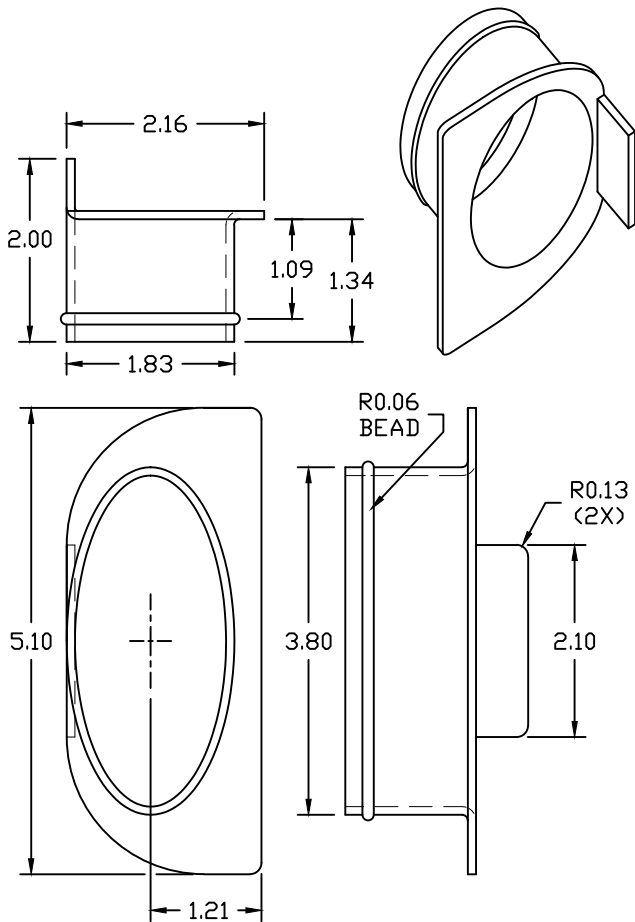
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DIMENSIONS IN INCHES		DRAWN BY BNS	APRVD. BY REB	CHK'D BY LS	DATE 03/24/08	REV J	ECO
TOLERANCES EXCEPT WHERE NOTED:							
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.XX = ± .05							
.XXX = ± .010							
ANGLES = ± 1°		DO NOT SCALE DRAWING				SHEET 7 OF 8	
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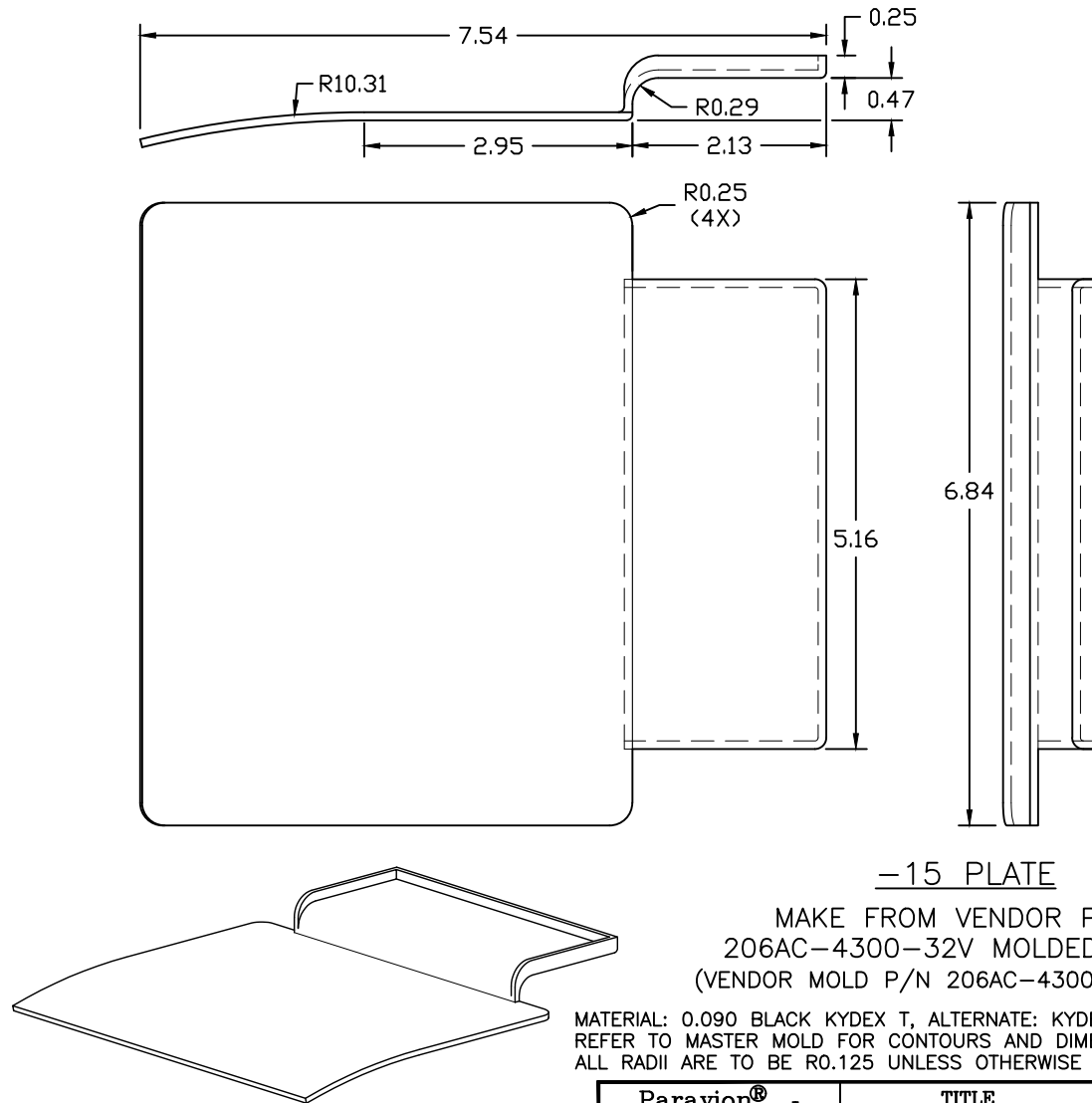
BREAK ALL SHARP EDGES



-13 ADAPTER

MAKE FROM VENDOR P/N:
206AC-4300-30V MOLDED ADAPTER
(VENDOR MOLD P/N 206AC-4300-30VMOLD)

MATERIAL: 0.125 BLACK KYDEX T, ALTERNATE: KYDEX 100
REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
ALL RADII ARE TO BE R0.125 UNLESS OTHERWISE NOTED.



-15 PLATE

MAKE FROM VENDOR P/N:
206AC-4300-32V MOLDED PLATE
(VENDOR MOLD P/N 206AC-4300-32VMOLD)

MATERIAL: 0.090 BLACK KYDEX T, ALTERNATE: KYDEX 100
REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
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TOLERANCES EXCEPT WHERE NOTED:		BNS	REB	LS	03/24/08	
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.XX = ± .05						
.XXX = ± .010						
ANGLES = ± 1°		DO NOT SCALE DRAWING				REV J
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